

THE EU ECODESIGN DIRECTIVE

# Methodology Analysis and Implications for PV Module Manufacturers

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# Methodology Analysis for the EU Ecodesign Directive

## Agenda

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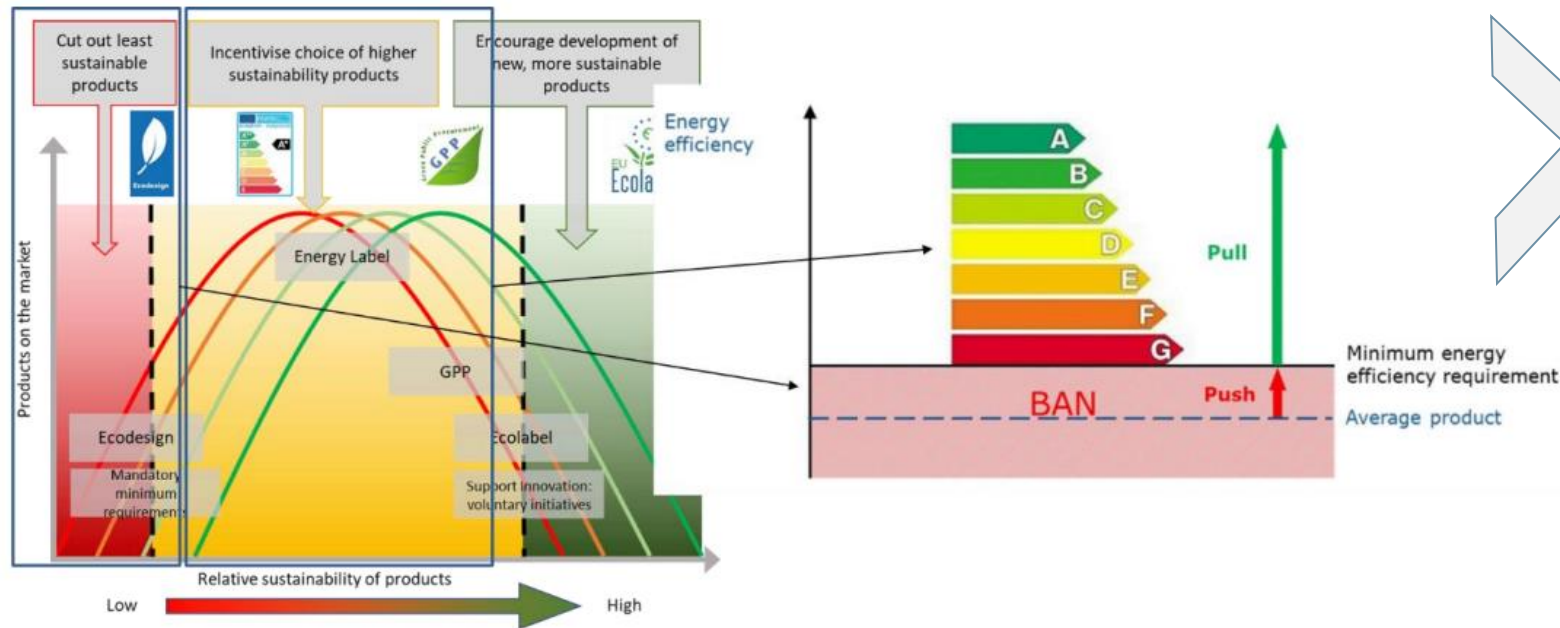
- ❖ Ecodesign Directive for Photovoltaic Modules
- ❖ Methodology
- ❖ Scenario Analysis
- ❖ Results and Observation
  - Electronic Product Environmental Assessment Tool (EPEAT)
  - Product Environmental Footprint Category Rules (PEFCR) (Adaptation for Ecodesign)
- ❖ Discussion
- ❖ Conclusion

# Ecodesign DIRECTIVE 2009/125/EC of the European Parliament

## Objective

Mandatory **carbon footprint label** for photovoltaic modules belonging to the categories:

- i. Multicrystalline Silicon photovoltaic modules (multi-Si)
- ii. Monocrystalline Silicon photovoltaic modules (mono-Si)
- iii. Cadmium-Telluride photovoltaic modules (CdTe)



The goal of Ecodesign directive can be:

- Minimized Green-Washing Scope<sup>2</sup>
- Comparable Labels<sup>3</sup>
- Market Entry Regulation<sup>1,3</sup>

\*1

1. ETIP PV, SolarPower Europe, PVthin, European Solar Manufacturing Council, IECRE, Eco-Design and Energy Labeling for Photovoltaic Modules, Inverters and Systems – Enabling a Sustainable Value Chain in the EU?, 2021.

2. Arbinolo R., EU Commission prepares to crack down on greenwashing with new Green Claims law, The European Environmental Bureau, 2023.

3. Davide Polverini, Nieves Espinosa, Umberto Eynard, Enrica Leccisi, Fulvio Ardenete, Fabrice Mathieux, Assessing the carbon footprint of photovoltaic modules through the EU Ecodesign Directive, Solar Energy, Volume 257, 2023, Pages 1-9, ISSN 0038-092X, <https://doi.org/10.1016/j.solener.2023.04.001>.

# Motivation

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- Ecodesign directive will be mandated for all electronic products within EU.
- Photovoltaic (PV) modules expected in the EU market → **320 GW by 2025** and **~600 GW by 2030**.<sup>1</sup>
- ❖ It is important to ensure if the methodology chosen for this directive can achieve the desired goal.

Life cycle assessment (LCA) conducted on the same PV module using methodologies:

1. [Electronic Product Environmental Assessment Tool \(EPEAT\)](#)<sup>2</sup>
2. Ecodesign adaptation of [Product Environmental Footprint Category Rules \(PEFCR\)](#)<sup>3</sup>

## This analysis highlights where

1. each of the methodologies fail to fulfill the goals of Ecodesign and
2. the EU PV manufacturers are vulnerable or at a disadvantage.

➤ **Aim:** Enable EU Commission policy makers and European PV manufacturers visualize the pros and cons of choosing one over another and stimulate discussions.

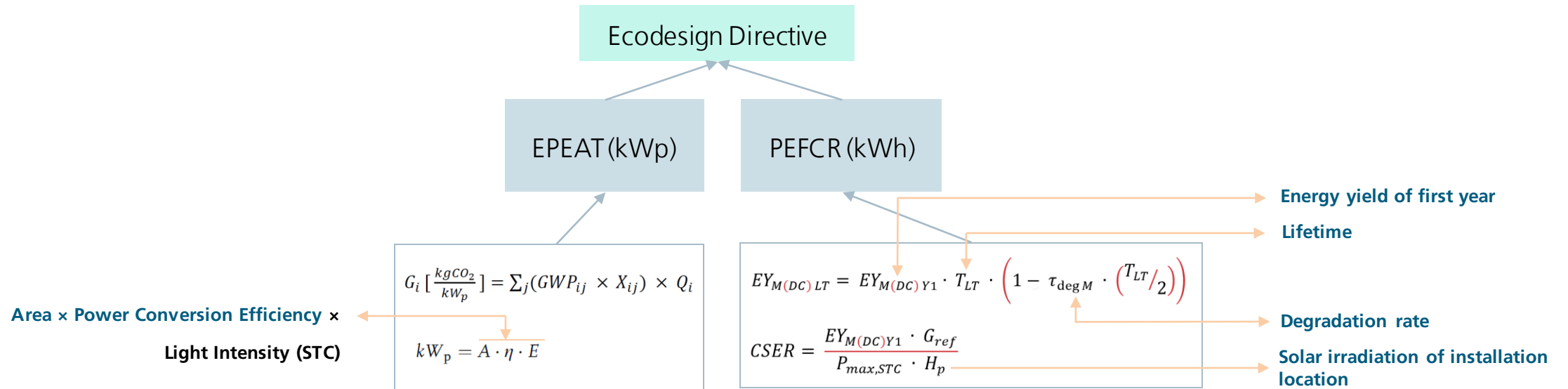
# Methodology Comparison

## EPEAT vs. PEFCR (Ecodesign adaptation)

Global warming potential (GWP) or carbon footprint can be calculated through different impact assessment methods:

- **PEFCR:** IPCC 2013 GWP 100a
- **EPEAT:** IPCC 2013 GWP 100a or later

### Calculation method:

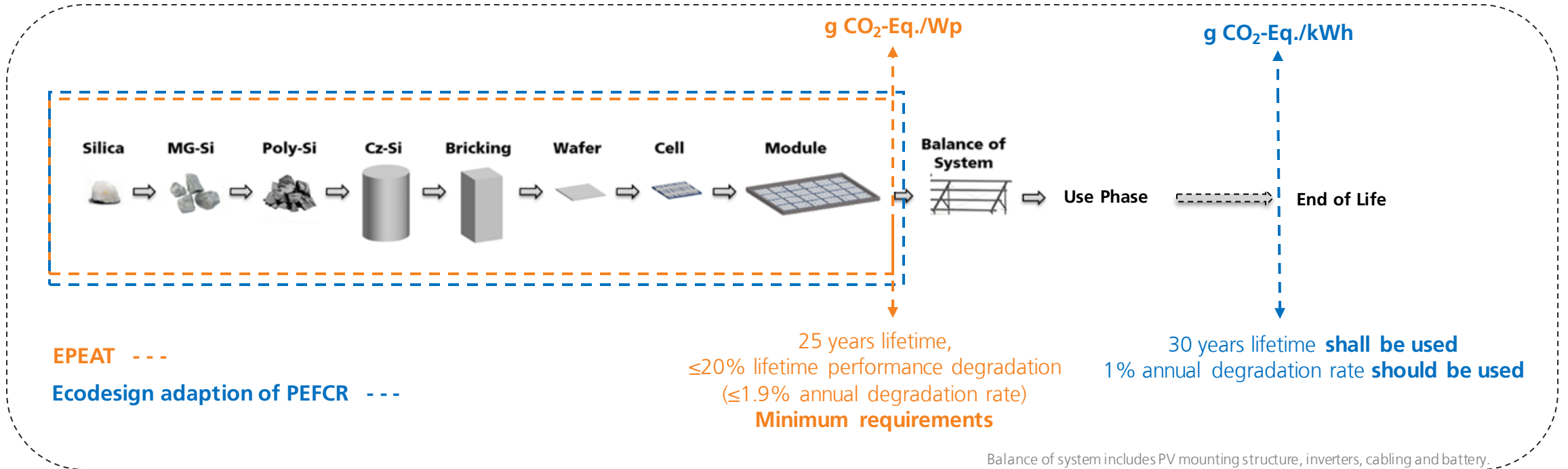


# System Boundary

EPEAT vs. PEFCR (Ecodesign adaptation)

**System Boundary:** Cradle-to-gate (i.e. till module)

**Functional Unit:** EPEAT: g CO<sub>2</sub>-Eq./kWp,  
PEFCR (Ecodesign adaptation): g CO<sub>2</sub>-Eq./kWh



# Methodology

## EPEAT vs. PEFCR (Ecodesign adaptation)

- **Technology used:** p-type M6 (Cz-Si) wafer and Passivated Emitter and Rear Contact (PERC) PV module <sup>1</sup>
- **LCA methodology:** ISO standards 14040-4 <sup>2, 3</sup>, IEA PVPS 12 'Methodology Guidelines for LCA on PV' <sup>4</sup>
- **Database:** Ecoinvent 3.8 database <sup>5</sup>
- **Software:** Umberto 11 <sup>6</sup>

# Scenario Assumptions

## EPEAT vs. PEFCR (Ecodesign adaptation)

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### **EPEAT (GWP in g CO<sub>2</sub>-Eq./Wp):**

Sensitivity analysis of GWP to

1. Module peak power (Wp)
2. Production electricity mix and share of Power Purchase Agreement (PPA) used.

### **PEFCR (GWP in g CO<sub>2</sub>-Eq./kWh):**

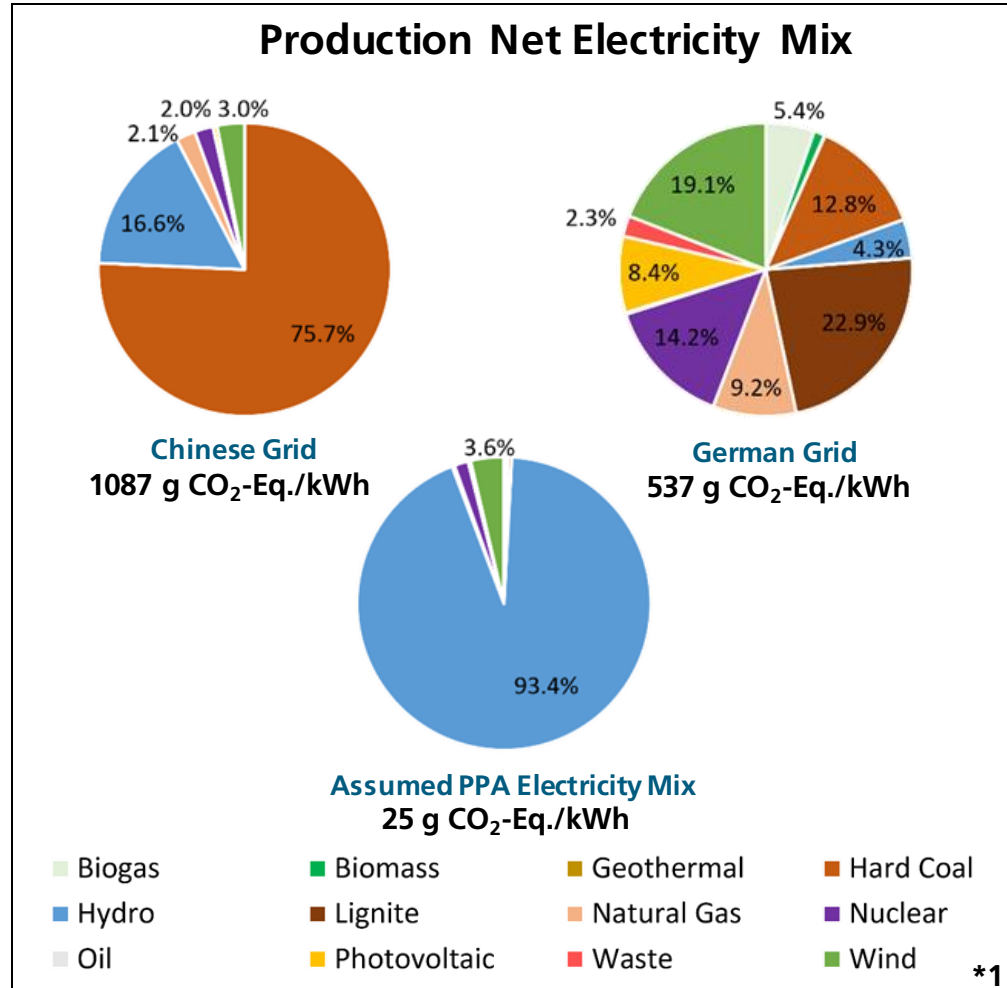
Sensitivity analysis of GWP to

1. Module peak power (Wp) or module efficiency (%)
2. Module lifetime (years)
3. Module degradation rate (%/year)
4. Production electricity mix and share of Power Purchase Agreement (PPA) used.



# Upstream: Production Electricity Mix

## Composition and Carbon Footprint



To show a wide range of carbon footprint, the net electricity mix used for production is categorized into three:

### 1. High Fossil Share (HFS) Electricity Mx

China 1087 g CO<sub>2</sub>-Eq./kWh

Poland 1035 g CO<sub>2</sub>-Eq./kWh

India 1491 g CO<sub>2</sub>-Eq./kWh

Malaysia 839 g CO<sub>2</sub>-Eq./kWh

### 2. Moderate Fossil Share (MFS) Electricity Mx

Germany 537 g CO<sub>2</sub>-Eq./kWh

Average European 392 g CO<sub>2</sub>-Eq./kWh

USA 514 g CO<sub>2</sub>-Eq./kWh

Italy 392 g CO<sub>2</sub>-Eq./kWh

Portugal 414 g CO<sub>2</sub>-Eq./kWh

Spain 329 g CO<sub>2</sub>-Eq./kWh

### 3. Assumed Power Purchase Agreement (PPA) Electricity Mx

PPA 25 g CO<sub>2</sub>-Eq./kWh

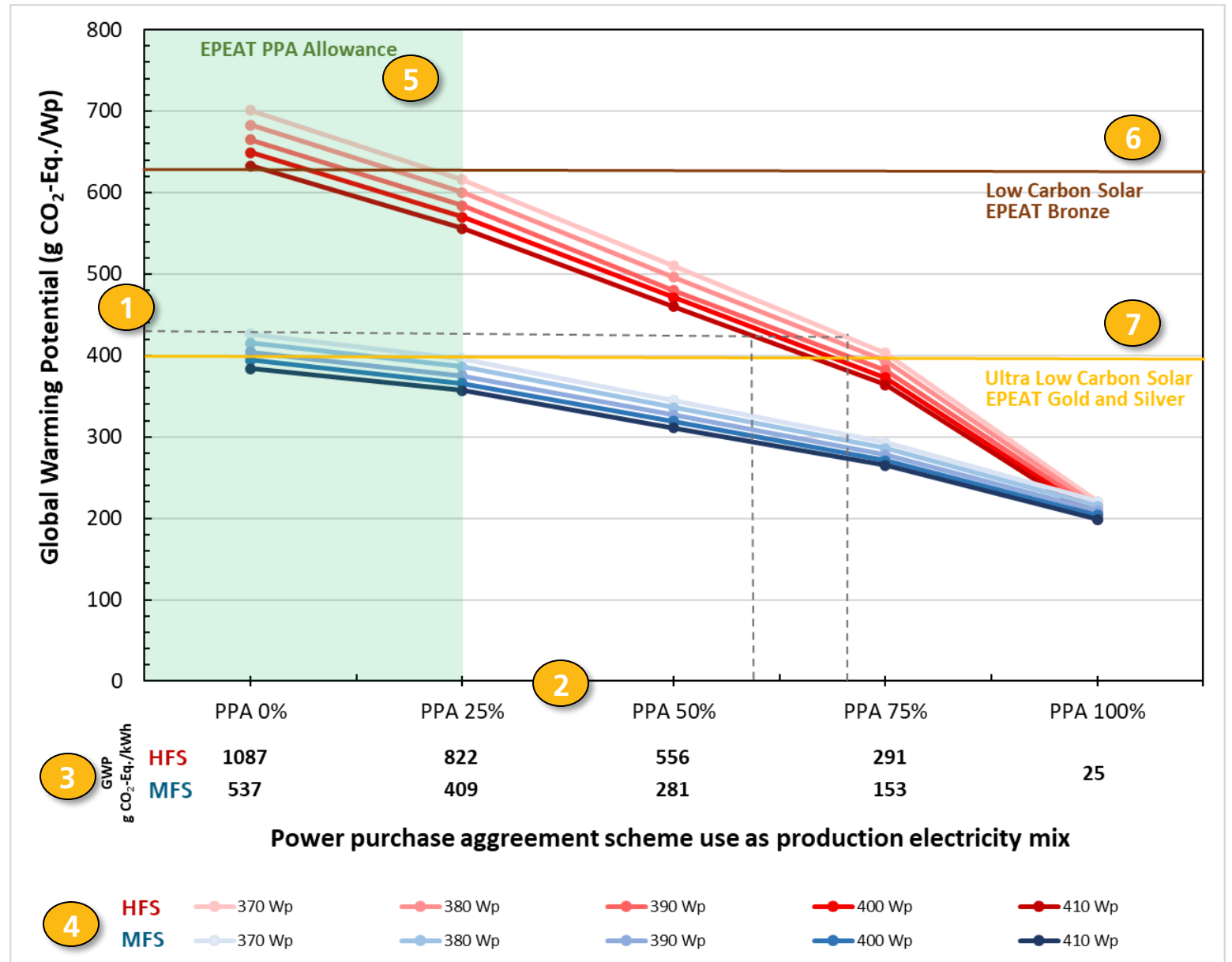


# RESULTS AND OBSERVATIONS

# EPEAT

## Diagram Orientation

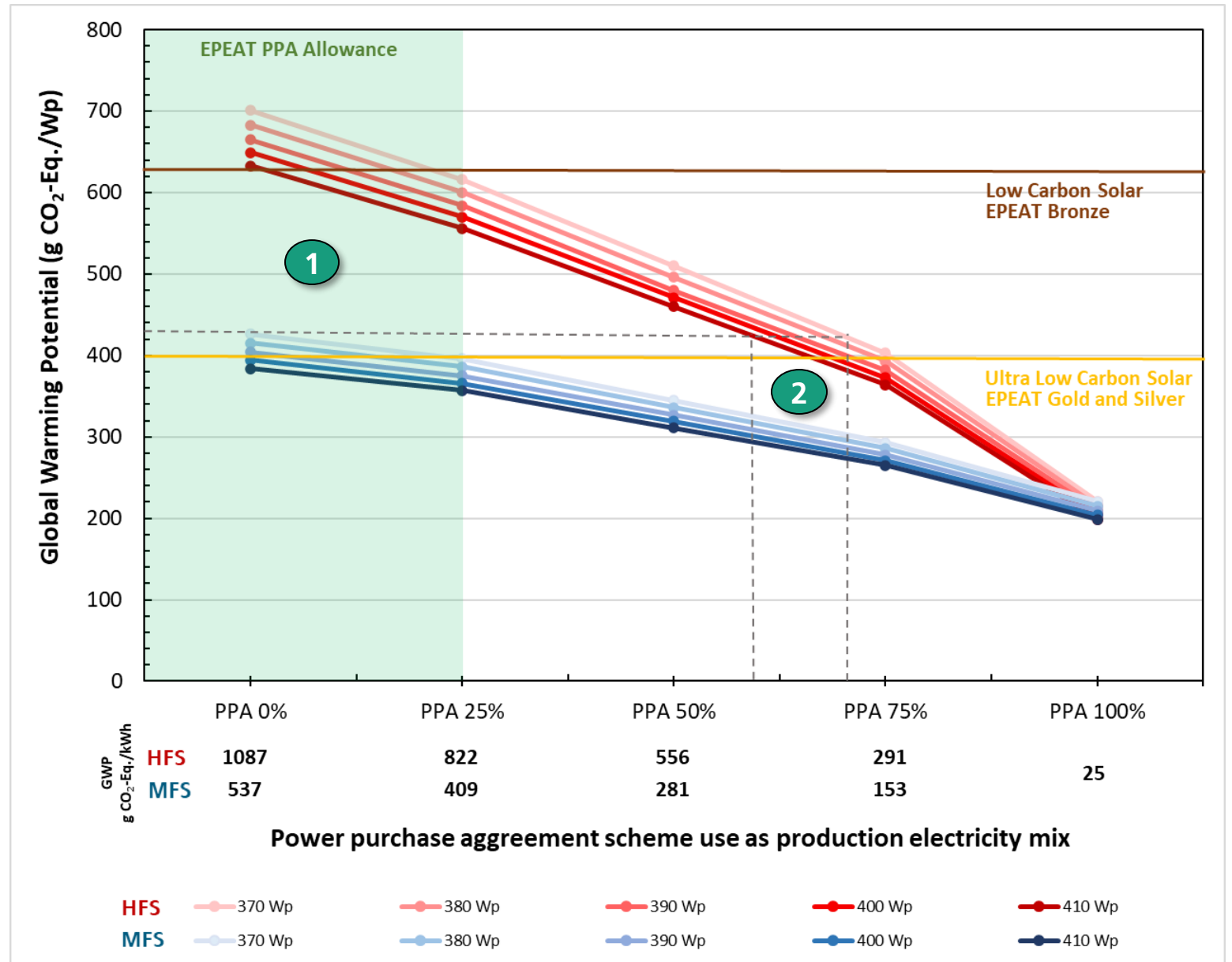
1. Y-axis: GWP/Wp
2. X-axis: PPA allowance
3. GWP/kWh of electricity mix
4. Module production location and peak power
5. PPA allowance in EPEAT
6. EPEAT Bronze requirement  
630 g CO<sub>2</sub>-Eq./Wp (Required)
7. EPEAT Gold and Silver requirement  
400 g CO<sub>2</sub>-Eq./Wp (Optional)



# EPEAT

## Observations

1. The **25% PPA allowance limit** benefits manufacturers located in a region of moderate and low fossil electricity grids.
  - Creates strong motivation for the high fossil share grids to decarbonise.
2. With the assumed PPA, manufacturers with a high fossil share national grid need at least ~60% PPA to break-even with the moderate German grid.
3. **Simplified calculations** - does not involve relying on certificates for parameters such as *lifetime and degradation rate*.



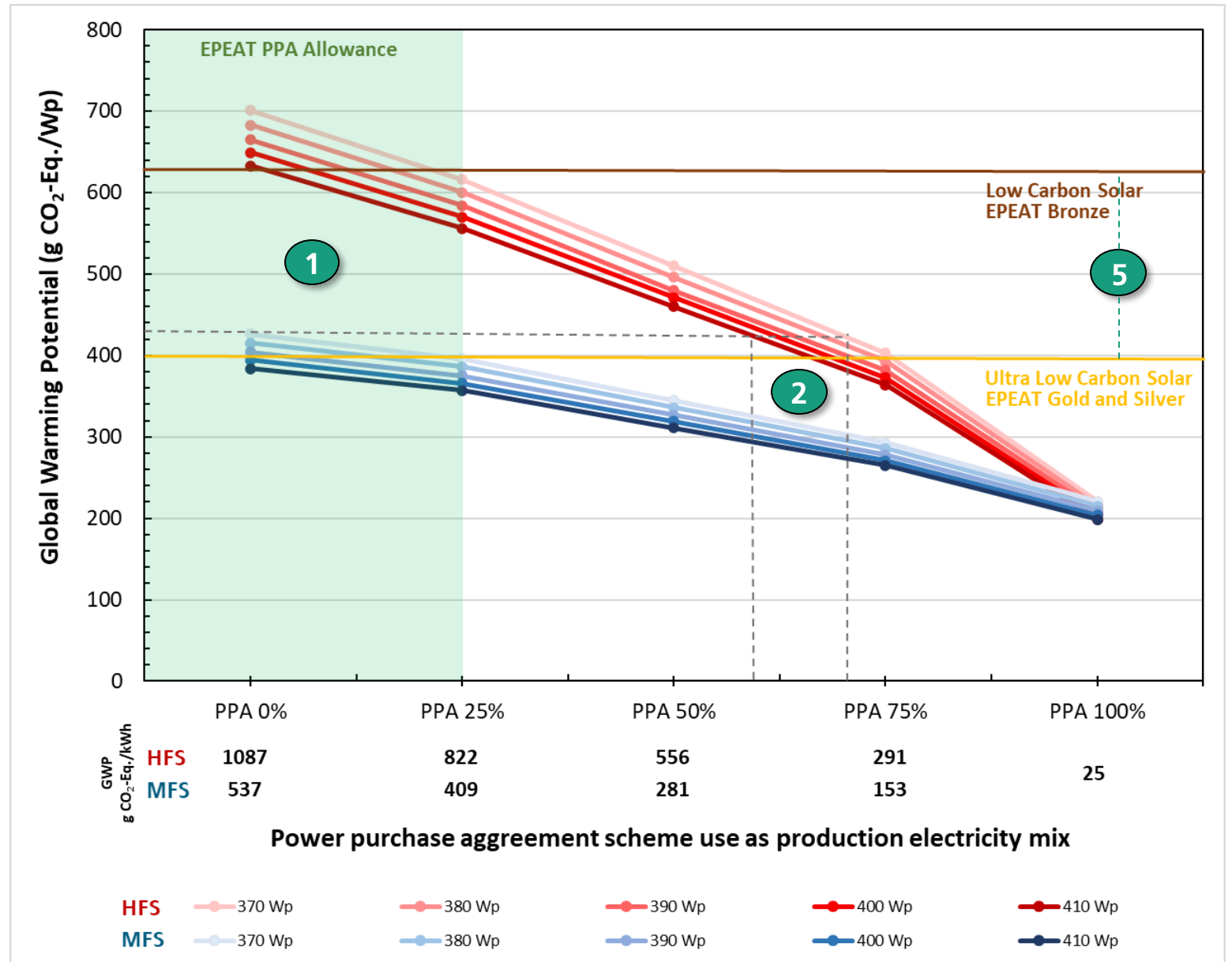
# EPEAT

## Observations

### 4. Global scale label

- EPEAT methodology is the basis of the Global Ecolabel.
- Cost+time saving opportunity if Ecodesign also follows EPEAT.
- Level playing field achieved for EU manufactured modules compared to the imported modules which currently do not pay carbon tax.

### 5. Potential market entry limit for Ecodesign could be adjusted and different to e.g. EPEAT bronze limit.

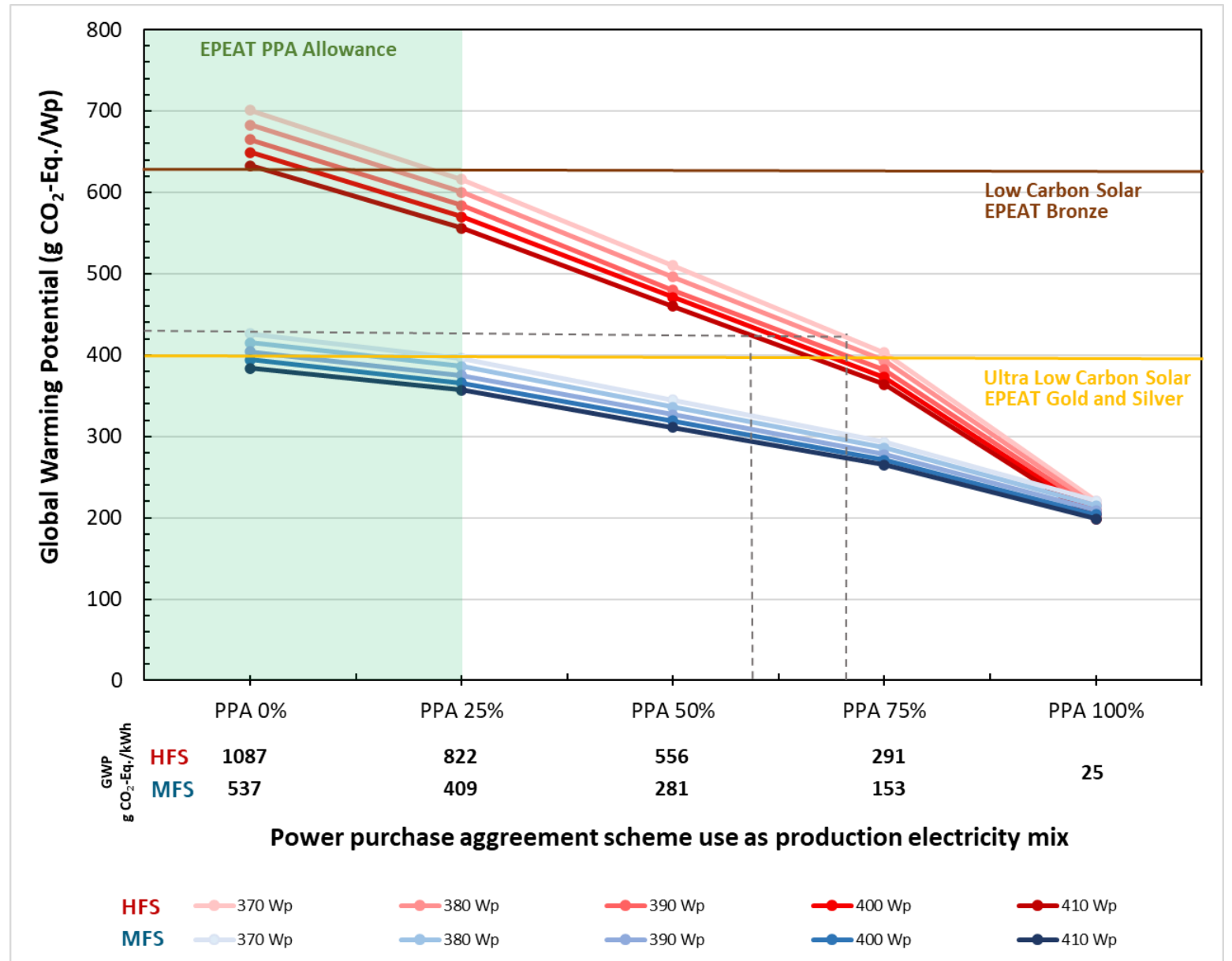


# EPEAT

## Observations

6. **Lifetime and Degradation not accounted** as carbon footprint of module only upto the market is intended to be shown.

- **Minimum requirements set:** 25 year lifetime and less than 20% performance degradation over lifetime.



# EPEAT

## Observations

### 6. Lifetime and Degradation not accounted as carbon footprint of module only upto the market is intended to be shown.

- Categorizes 450 Wp 25 y warranty LT modules and 450 Wp 40 y warranty LT modules as same.
- Does not incentivize LT and DR improvement through R&D.
- Overall kWh footprint needs to be calculated by customer based on provided LT and DR values like done in cost calculations.

**AEG** PHOTOVOLTAIC MODULE  
AS-M1443 (M6 cells)

445 - 453 Wp  
144 MONOCRYSTALLINE HALF-CUT CELLS  
AEG solar modules combine the most advanced technology with high reliability in manufacture to offer you a product meant for high achievements.

OPTIMIZED DESIGN  
MAXIMUM EFFICIENCY  
AEG solar modules with half-cut cells (M6) and 9 busbar technology are designed to maximize efficiency and plant performance. The 130 cm extra-long cables allow more installation flexibility.

CAREFUL SELECTION,  
PREMIUM LOOK  
The careful selection of components (cells, backsheet and frames) ensures a premium product look and provides extra aesthetical value.

**COMPREHENSIVELY CERTIFIED**  
AEG solar modules and production facilities are compliant with the latest standards to guarantee safety and reliability. Production facilities are certified according to ISO 9001, ISO 14001 and OHSAS 18001. AEG solar products are certified among others by:

**YOUR ADVANTAGE AT A GLANCE**  
Premium solar panel with quality components  
High efficiency - up to 455 Wp  
Product certified IEC 61215:2016, IEC 61730:2016  
15 years Product warranty  
25 years linear Power warranty

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AEG AS-M1443-H module  
**450 Wp** peak power  
**25 year power warranty**

**SUNPOWER** FROM MAXEON SOLAR TECHNOLOGIES

**MAXEON 6 SOLARMODUL**  
450-475 W | Wirkungsgrad bis zu 22,3%

➤ Ideal für Gewerbe  
Weiße Rückseite, Silberrahmen

**Höherer Energieertrag**  
Entwickelt für maximale Energieerzeugung mit marktführendem Wirkungsgrad, besserer Leistung bei hohen Temperaturen und höherer Energieumwandlung in lichtschwachen Stunden wie morgens, abends oder bei Bewölkung.

**Kompromisslose Lebensdauer**  
Gebaut für eine Stromversorgung unter allen Wetterbedingungen - von bruchbeständigen Zellen und verstärkten Verbindungen, die vor Verschleiß und Korrosion schützen, bis hin zu einer elektrischen Konstruktion, die den Einfluss von Verschattung minimiert und der Bildung von Hotspots vorbeugt.

**Überlegene Nachhaltigkeit**  
Saubere Komponenten und Materialien, verantwortungsbewusste Fertigung und eine extrem lange Energieerzeugung von mehr als 40 Jahren machen SunPower Maxeon-Module zur nachhaltigsten Wahl in Sachen Solartechnik.

**40 Jahre GARANTIE**  
Längste Garantie der Branche  
Auf SunPower Maxeon-Module gibt es bis zu 40 Jahre Garantie! - die umfangreichen unabhängigen Tests sowie Praxisdaten von mehr als 33 Millionen installierten Modulen sprechen für sich.

Produkt- und Leistungsgarantie  
Garantierte Mindestleistung im 1. Jahr  
Maximale jährliche Degradation

➤ 40 Jahre  
98,0 %  
0,25 %

Weitere Informationen über SPR-MAX6-XXX-COM  
[sunpower.maxeon.com](http://sunpower.maxeon.com)

SPR-MAX6-450-COM  
**450 Wp** peak power  
**40 year power warranty**

# EPEAT

## Observations

### Fulfillment of Ecodesign goals:

#### ● Minimized Green-Washing Scope

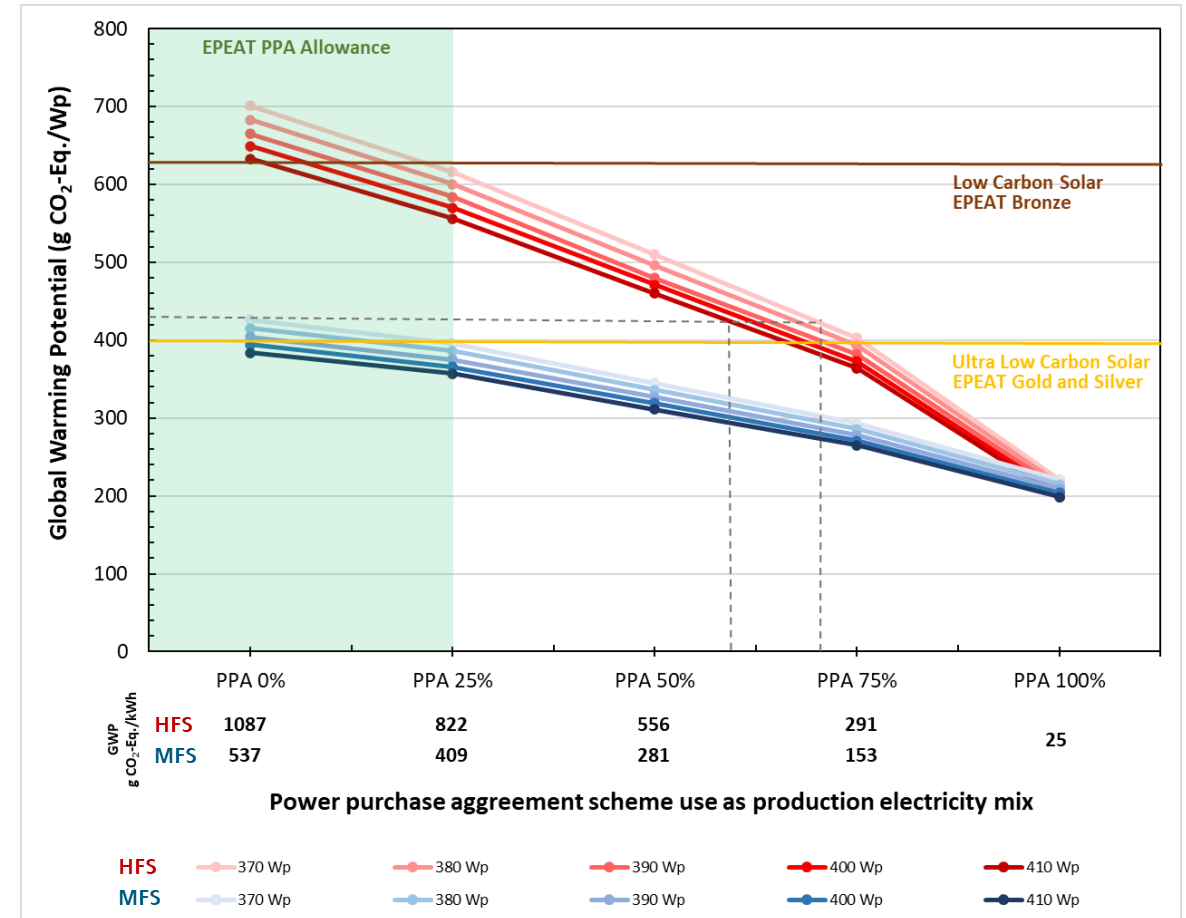
- Simplified calculation.
- Warranty (for LT, DR) avoidance, limited use PPA or equivalent certificates.

#### ● Comparable Labels

- Comparable impact when modules are characterized by peak power only.
- If the Ecodesign directive aims to portray the impacts throughout the lifetime then comparison may be incomplete as LT and DR is not considered.

#### ● Market Entry Regulation

- It is possible to regulate the market entry even if modules are only characterized by peak power as long as the minimum requirements for lifetime and degradation are set.





# Downstream: Sensitivity of Energy Yield (kWh)

To Lifetime, Degradation Rate and Module Power

PERC module energy yield		Lifetime (years)			
		15	30	40	
20.11%, 370 W <sub>p</sub>	Degradation rate (%/a)	1.50	6123	10693	12878
		0.70	6537	12349	15822
		0.25	6770	13280	17477
		0.00	6899	13798	18397
21.2%, 390 W <sub>p</sub>		1.50	6454	11271	13574
		0.70	6890	13017	16677
		0.25	7136	13998	18422
		0.00	7272	14544	19392
22.28%, 410 W <sub>p</sub>		1.50	6785	11849	14270
		0.70	7243	13684	17532
		0.25	7501	14716	19367
		0.00	7645	15290	20386

The overall **energy yield of a module can vary significantly** based on the following parameters.

- Lifetime 15 to 40 years: **+142% approx.**
- Degradation Rate 1.5% to 0%: **+29% approx.**
- Module Power 370W<sub>p</sub> to 410W<sub>p</sub>: **+11% approx.**
- ❖ Highly dependent on location driven factors like insolation, soiling/maintenance, probability of storm damage (e.g. hail), etc.

## PEFCR (Ecodesign adaptation) climatic location requirement:

i. Subtropical arid, ii. Temperate continental and iii. Temperate coastal.

Only *Temperate Continental* is shown here.

In-plane solar irradiance 1266 kWh/m<sup>2</sup>a.

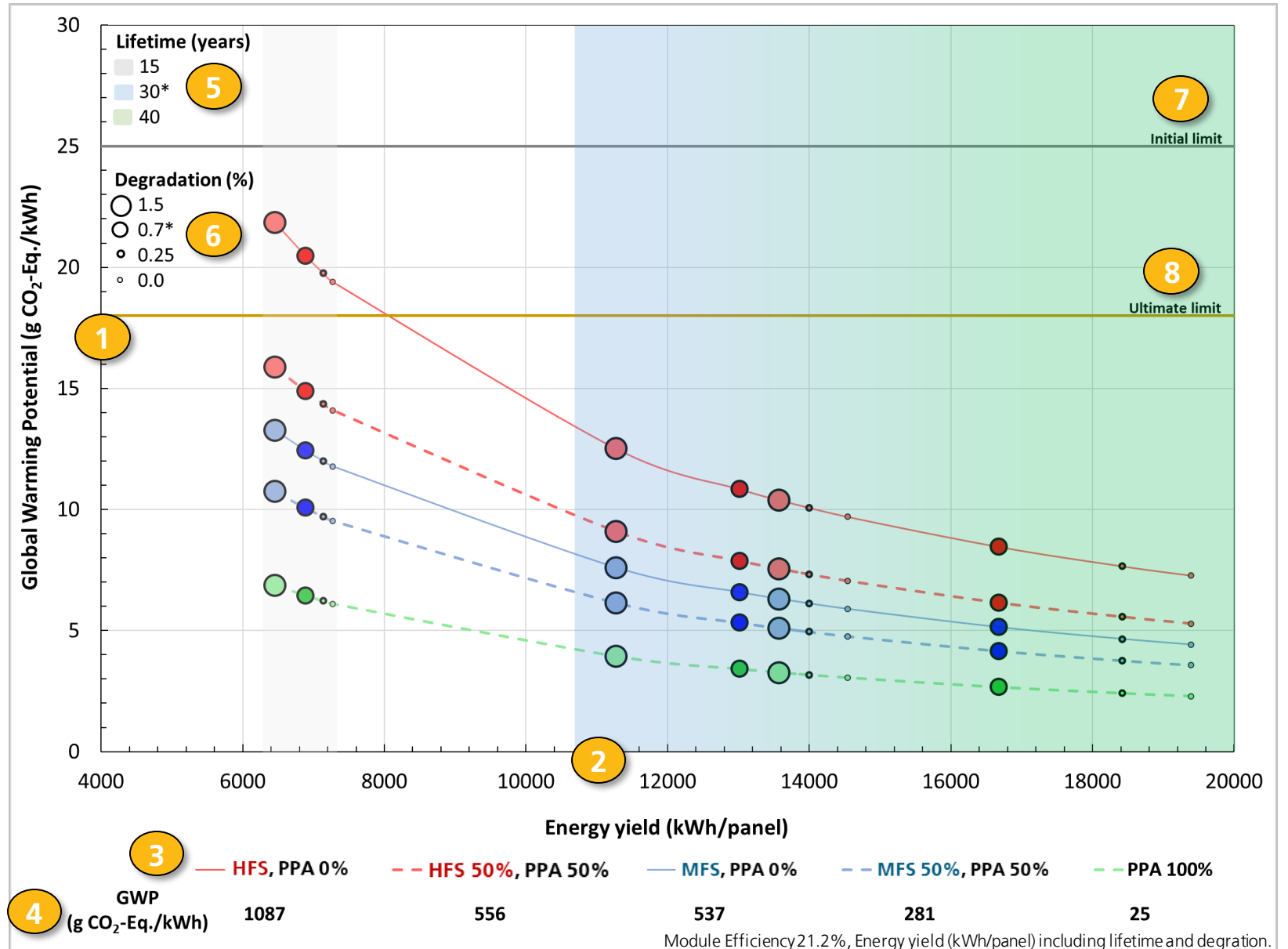
$$EY_{M(DC)LT} = EY_{M(DC)Y1} \cdot T_{LT} \cdot \left(1 - \tau_{degM} \cdot \left(T_{LT}/2\right)\right)$$

$$CSEER = \frac{EY_{M(DC)Y1} \cdot G_{ref}}{P_{max,STC} \cdot H_p}$$

# PEFCR

## Diagram Orientation

1. Y-axis: GWP/kWh
2. X-axis: Energy yield (kWh/panel)
3. Module production electricity mix
4. GWP/kWh of production electricity mix
5. Lifetime: assumed \*30 Y shall be used for PEFCR and Ecodesign <sup>1</sup>
6. DR: \*0.7% recommended in PEFCR, 1% should be used for Ecodesign <sup>1</sup>
7. Initial market entry requirement  
25 g CO<sub>2</sub>-Eq./kWh
8. Ultimate market entry requirement  
18 g CO<sub>2</sub>-Eq./kWh

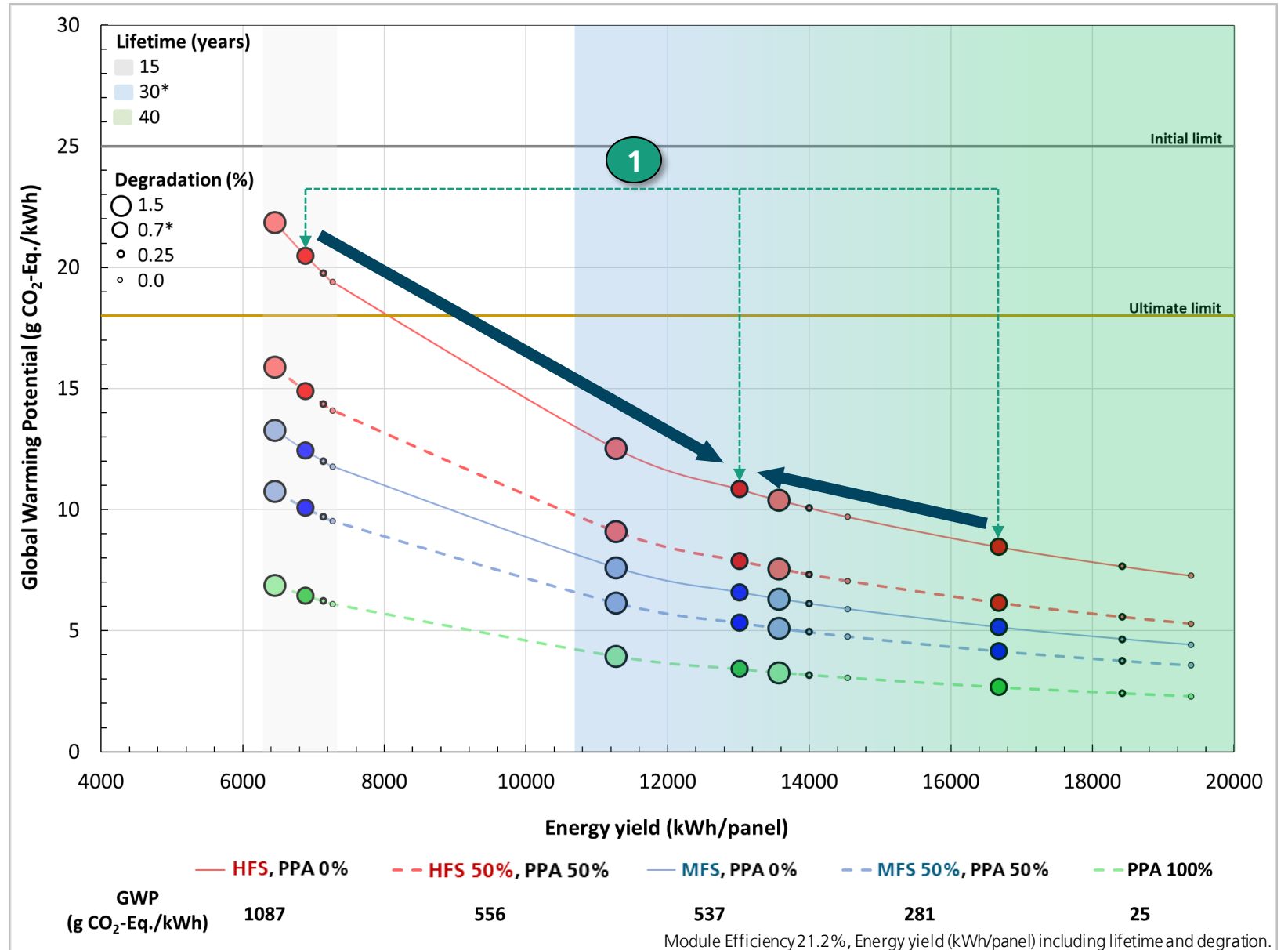


# PEFCR

## Ecodesign adaptation

### Observations:

- Shows the impacts over the complete lifetime as **30 years**<sup>1</sup> shall be used for assessment.
  - Equalizing lifetime for all modules; difference in module performance quality not reflected.
  - Should power warranty be used instead?
  - Greenwashing scope for modules with power warranty less than 30 years.
  - ❖ Ecodesign aims to set market entry barrier. Premium performance can be presented through Ecolabel directive.

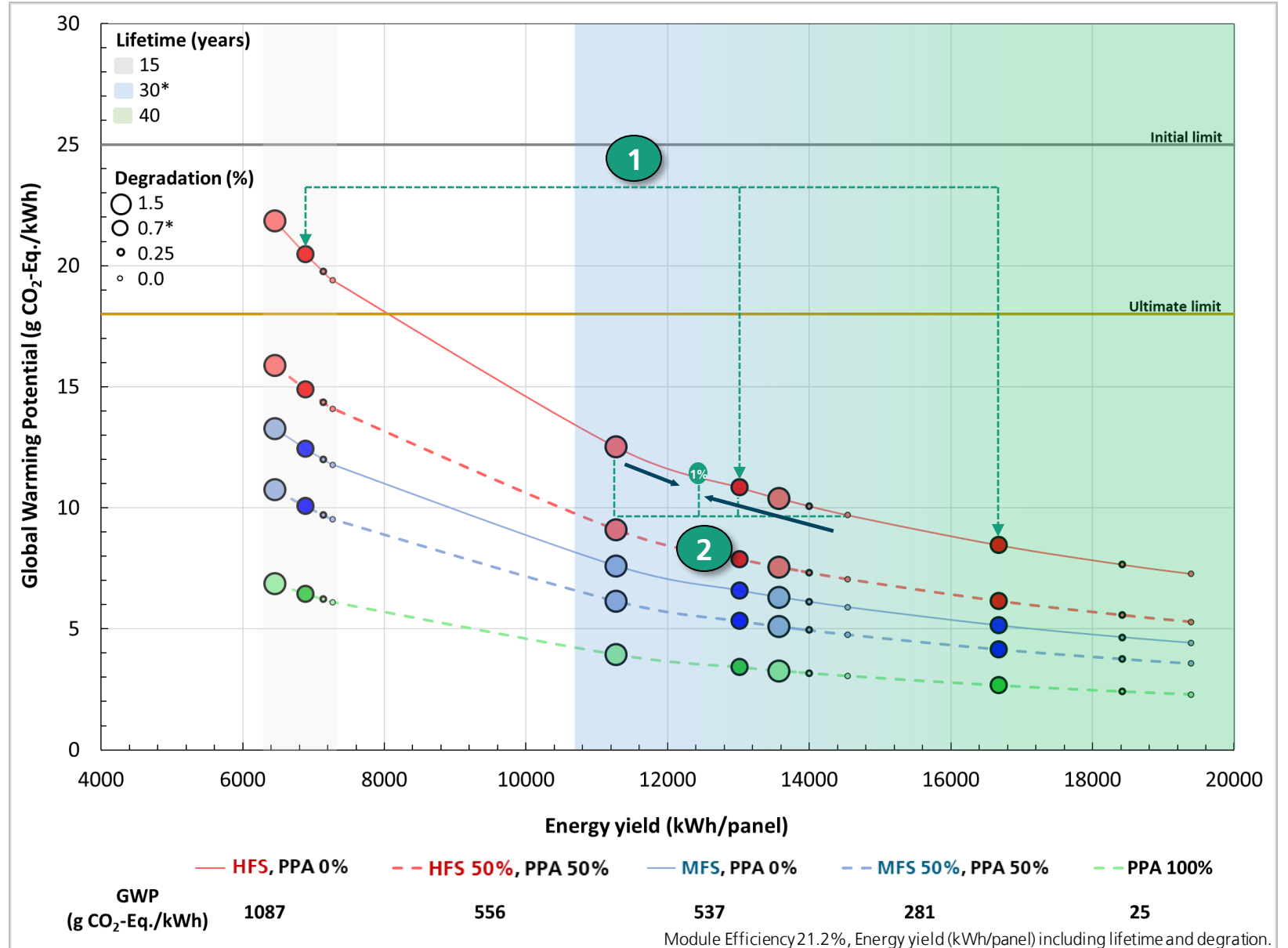


# PEFCR

## Ecodesign adaptation

### Observations:

- Degradation of **1%/year**<sup>1</sup> should be used
  - Equalizing degradation for all modules; can be changed with justification.
  - GWP difference from 0% to exemplary 1% DR is one of the missing picture on EPEAT if the scope of the label includes the complete lifetime.



# PEFCR

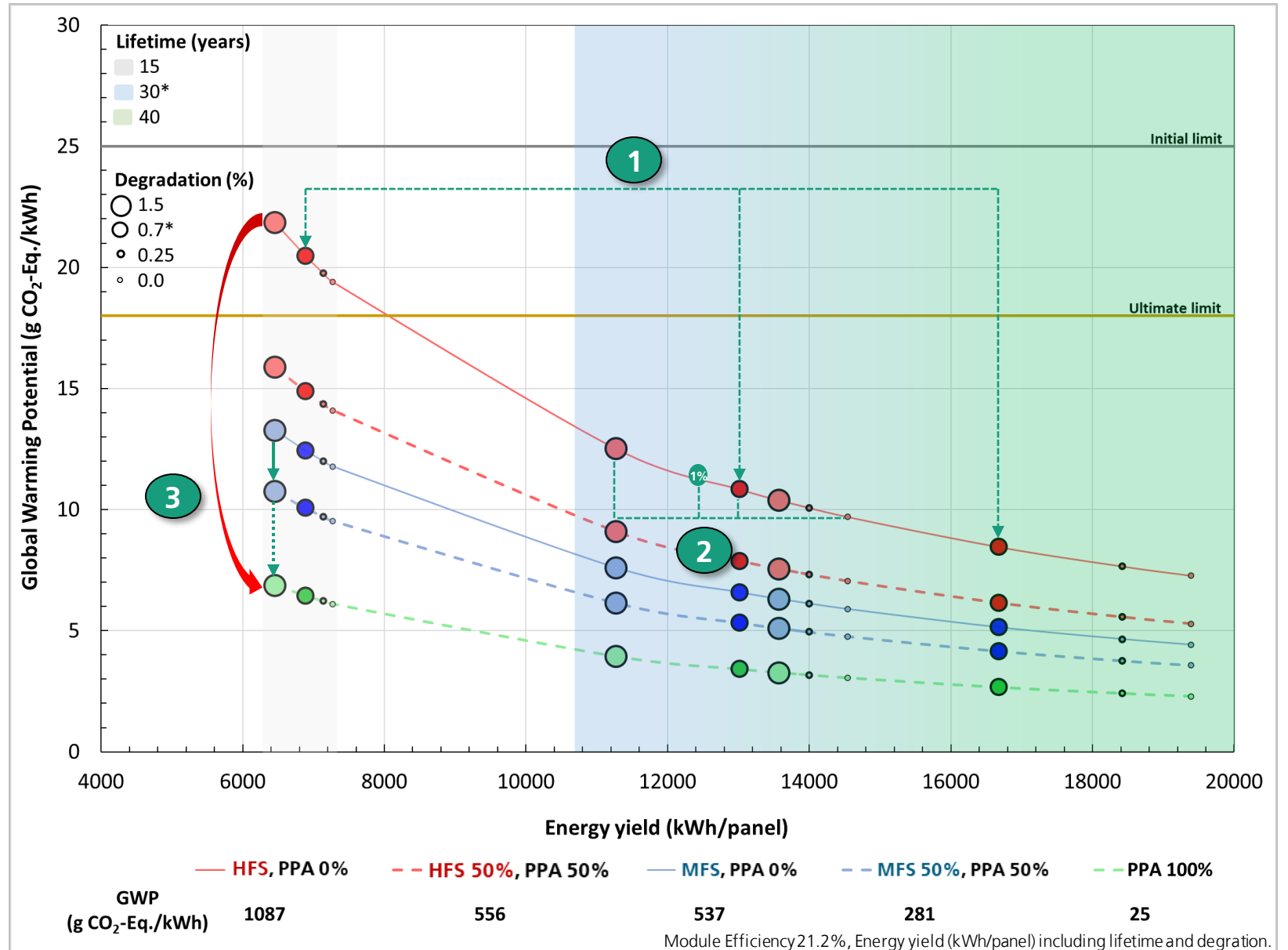
## Ecodesign adaptation

### Observations:

#### 3. Supplier-specific electricity prioritized:

Power purchase agreement (PPA) or equivalent certificates allowance 100% when the set of minimum criteria to ensure the contractual instruments are reliable is met.

- Manufacturers can improve ecological-profile of their production irrespective of their region.
- Creates motivation for national grid to improve.
- EU manufacturers are vulnerable if global certifications can not be trusted.
- ❖ Serious concern is observed throughout the European photovoltaic industry regarding the **credibility of global certificates** such as the PPA (or equivalent) and those certifying the raw material purchase.



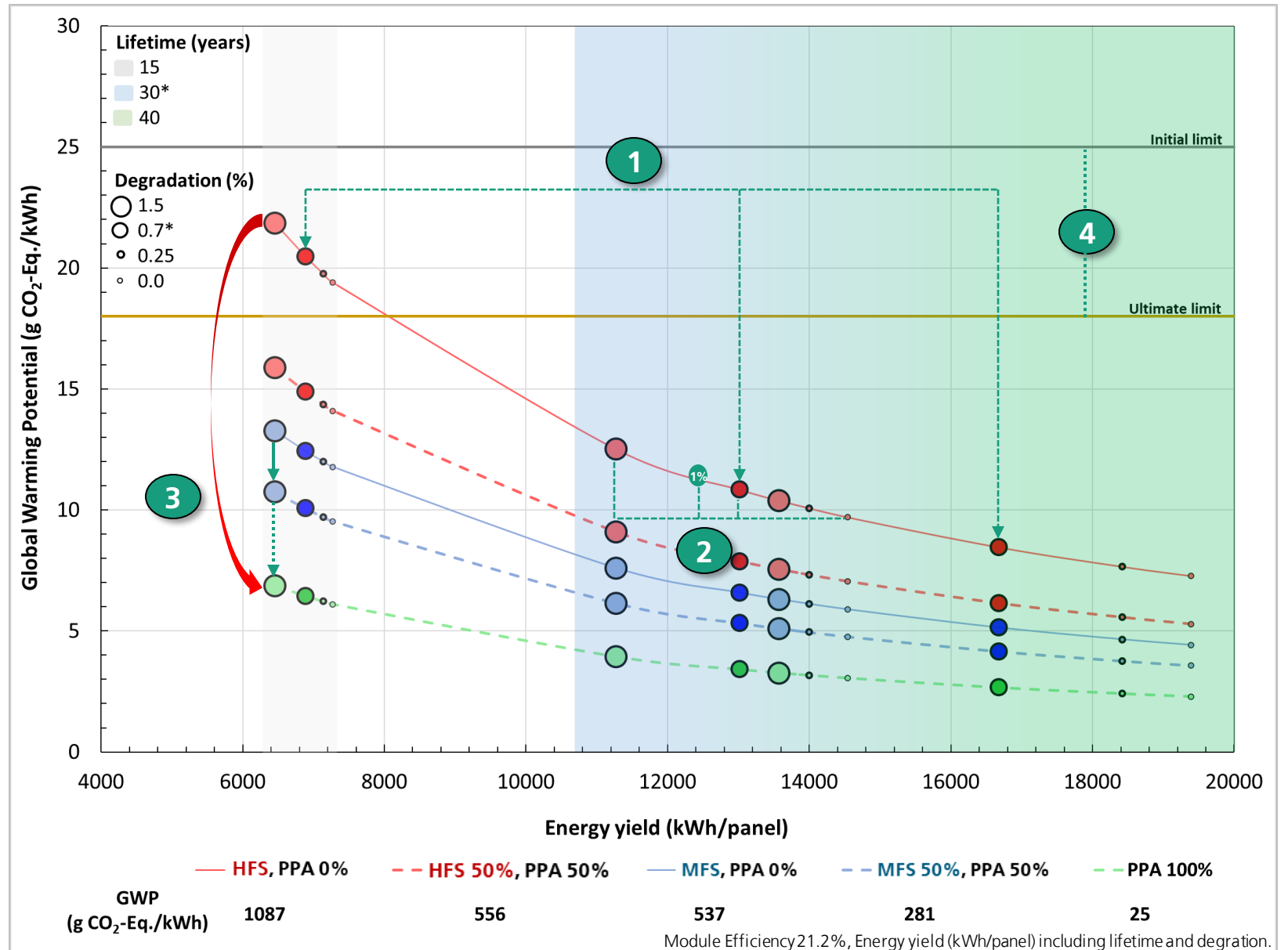
# PEFCR

## Ecodesign adaptation

4. The requirements **25 g CO<sub>2</sub>-Eq./kWh** and **18 g CO<sub>2</sub>-Eq./kWh** are relaxed for a module.<sup>1</sup>

Which modules will be excluded from the market?

5. Includes provision for **bifaciality**.



# PEFCR

## Ecodesign adaptation

### Fulfillment of Ecodesign goals:

#### ● Minimized Green-Washing Scope

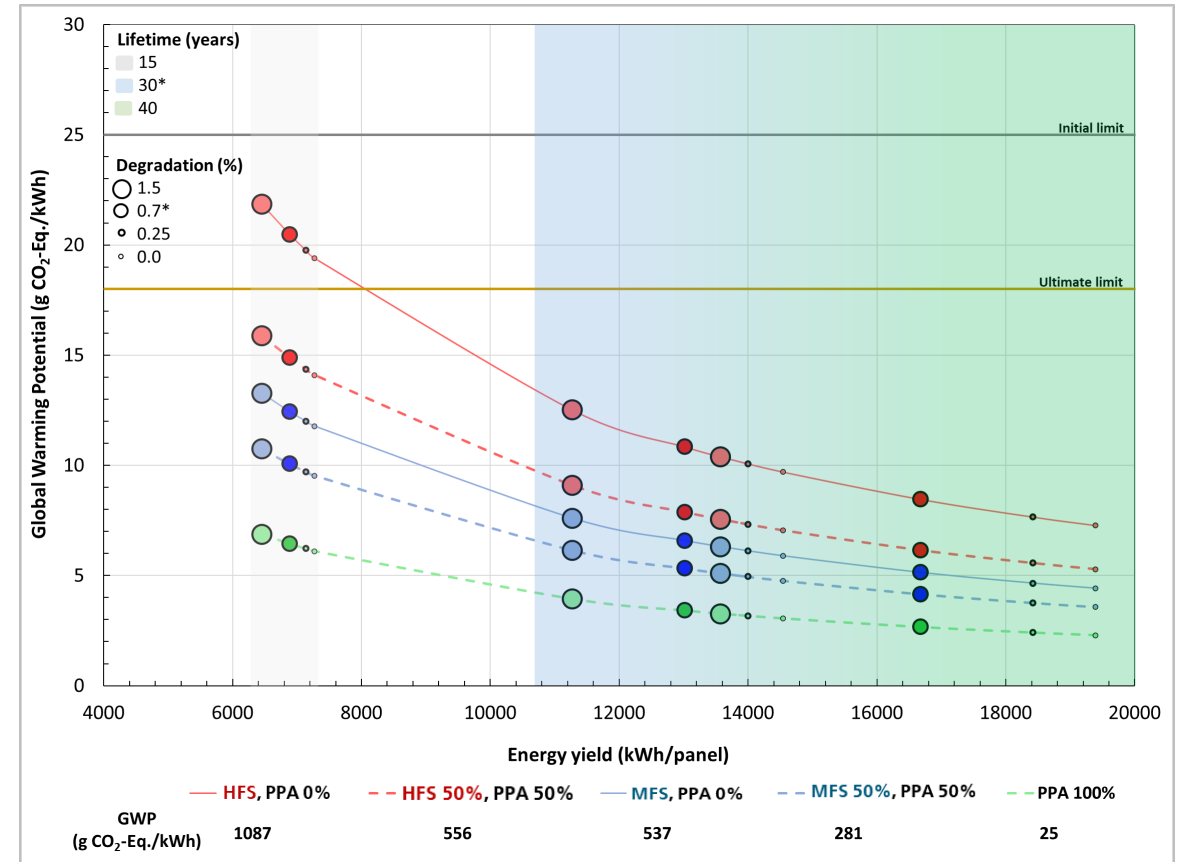
- Can global certificates (PPA, material purchase, etc) be reliably verified and tracked?

#### ● Comparable Labels

- If certificates are credible, comparable impact of modules on kWh.
- Comparison may be inaccurate as overall performance of the module (LT and DR) is considered same for all, which could even lead to false impression.

#### ● Market Entry Regulation

- Will be decided by the success of the two points above.
- If LT and DR are fixed, EPEAT methodology will be preferable for the EU manufacturers due to the 25% PPA allowance limit.



# Ecological Regulation Methodology

## Fulfillment of Ecodesign Directive Goals

### Electronic Product Environmental Assessment Tool (EPEAT)

#### ● Minimized Green-Washing Scope

- Simplified calculation.
- Warranty (for LT, DR) avoidance in calculation, limited use PPA or equivalent certificates.

#### ● Comparable Labels

- Comparable impact of modules characterized by peak power only.
- If LT impacts are desired by Ecodesign directive → comparison may be incomplete as LT and DR is not considered.

#### ● Market Entry Regulation

- Possible to regulate the market entry as long as the minimum requirements for lifetime and degradation are set.

### Product Environmental Footprint Category Rules (PEFCR) (Ecodesign adaptation)

#### ● Minimized Green-Washing Scope

- Can global certificates (PPA, material purchase, etc.) be reliably verified and tracked?
  - ❖ Serious concern is observed throughout the European photovoltaic industry.

#### ● Comparable Labels

- If certificates are credible, comparable impact of modules on kWh.
- Comparison may be inaccurate as LT and DR are considered same for all, which could even lead to false impression.

#### ● Market Entry Regulation

- Will be decided by the success of the two points above.
- If LT and DR are fixed, EPEAT methodology will be preferable for the EU manufacturers due to the 25% PPA allowance limit.



# Conclusion

Both methodologies show advantages and disadvantages.

## Minimized Green-Washing Scope:

- **EPEAT: Limited green washing opportunity** as 75% of electricity is national grid. Minimum requirements set for lifetime and degradation based on industry standards, updated every 3 years.
- **Adapted PEFCR:** More detailed calculation showing the carbon footprint of electricity produced by the module through out its lifetime. The lifetime and degradation shall be 30\* years and 1%\* for all modules and supplier-specific electricity (with certificate) will be prioritized. If certificates are not credible, **EPEAT may be preferable by the EU manufacturers as it offers the protection of the 25% PPA allowance limit.**

## Comparable Labels:

- **EPEAT: Comparable labels.** If the Ecodesign directive aims to portray the impacts throughout the lifetime then comparison **may be incomplete** as overall performance of the module (lifetime and degradation) is not within scope.
- **Adapted PEFCR:** Label comparison **may be inaccurate** as overall performance of the module (lifetime and degradation) is considered same for all modules.

## Market Entry Regulation:

- **EPEAT: Market entry regulation possible.** Leads to significant CO<sub>2</sub>-gap between HFS and MFS due to **25% PPA limit → No buy-out opportunity** .
- **Adapted PEFCR:** The **success of the Ecodesign directive will depend highly on the credibility of the certificates** and its verification processes for flexible parameters like PPA use → **buy-out opportunity**.  
The market entry requirements set by Ecodesign currently (25 and 18 g CO<sub>2</sub>-Eq./kWh) are very relaxed → **almost no exclusion**.

Thank you!

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